

TUFFTAK

6500

Transitional Resilient Adhesive

SOLVENT FREE • FIRMER SET • LOW ODOR • MOISTURE RESISTANT

TUFFTAK 6500 is a solvent-free transitional adhesive with aggressive tack designed for the installation of luxury vinyl tile (LVT), luxury vinyl plank (LVP), sheet flooring, VCT and fiberglass reinforced vinyl sheet. TUFFTAK 6500 is made with an advanced antimicrobial system to protect the adhesive from bacterial and fungal growth. When used with vinyl tile, vinyl plank, vinyl sheet flooring, TUFFTAK 6500 provides a tenacious bond.

SUBSTRATE CONDITIONS

- Approved for bond only on concrete substrates with up to 99% RH for flooring installed on or above grade (per current ASTM F2170), and pH of 12.0 or less.
- Limitations Note: For sheet vinyl, RH is limited to 90%, per current ASTM F2170.

USE WITH

Luxury vinyl tile (LVT)
Luxury vinyl plank (LVP)
Resilient sheet vinyl, with limitations
Vinyl composition tile (VCT)
Fiberglass-reinforced sheet vinyl

INDOOR AIR QUALITY

- Low VOC
- Low odor
- LEED v4 Credits: IEQ Credit 2.1, 2.2

LIMITATIONS

- Do not allow product to freeze
- Do not use on substrates that have been chemically cleaned or over treated plywood
- Do not use to install vinyl-backed flooring over asphalt-based (cutback) adhesive residues.
- Shelf life one year from date of manufacture, in unopened container. Store indoors at a temperature between 65-95°F.

BEFORE YOU BEGIN

Important: Proper substrate preparations are essential. Moisture testing must be performed and documented before installation begins. If you have questions or need more information, contact IB-Supply at 855-443-8833 Mon-Fri, 8:00am - 5:00pm CST before you begin.

PRECAUTIONARY STATEMENT:

In case of eye contact, flush with water for 10-15 minutes. If irritation persists contact a physician. If prolonged skin contact causes irritation, wash with soap and water. If swallowed, consult a physician. Avoid release to the environment. Safety glasses and gloves are recommended if contact is expected. Dispose of in accordance with local, regional, national, international regulations as specified. Read SDS for detailed product information. SDS may be obtained by calling (855) 443-8833.

INSTALLATIONS:

Follow the flooring manufacturer's installation instructions and guidelines regarding adhesive application rate and method. Always roll the installation in both directions with a 75-100 lbs. 3-section roller immediately after flooring is placed, ensuring complete contact with adhesive.

INSTALLING OVER NON-POROUS SUBSTRATES:

Install vinyl sheet, tiles and plank flooring into adhesive as it becomes dry to the touch with little or no transfer to finger when touched. This will normally require 30-60 minutes of drying time at suggested installation temperature and humidity. Be sure to install flooring during the working time of the adhesive, up to 4 hours after it becomes dry to the touch. Do not install flooring into wet adhesive over non-porous substrates.

INSTALLING OVER POROUS SUBSTRATES:

Vinyl sheet flooring may be placed into adhesive after 10-20 minutes open time (flash-off) over a porous substrate. Be sure to install flooring during the working time of the adhesive, up to 4 hours after flash-off.

When installing vinyl plank and tile over a porous substrate, the adhesive should be allowed to dry to the touch sufficient to prevent slippage. Loss of adhesion can result if the flooring is not installed within the working time of the adhesive.

TRAFFIC:

Follow the flooring manufacturers' installation guidelines; otherwise restrict foot traffic for 24 hours after installation. No heavy traffic, rolling loads or furniture placement for 72 hours after installation. Additional time may be necessary if the installation is over a non-porous substrate. Allow at least five days following the installation before conducting wet cleaning procedures or initial maintenance.

CLEAN UP:

Use a clean wet cloth to clean up adhesive while still wet. Dried adhesive may require the use of an appropriate solvent.

DISCLAIMER:

Users should determine the suitability of this information or product for their own particular purpose or application. This adhesive does not protect floor coverings from the effects of pH and moisture. Please follow installation instructions, paying special attention to moisture and pH limitations. TUFFTAK manufactured adhesives are not moisture barriers and should not be installed/treated as such. This adhesive is not a substrate moisture sealer and does not form a protective barrier and is only warranted to maintain an adhesive bond when used over concrete substrates conforming within the specified restrictions of ASTM 2170 in-situ Relative Humidity and pH readings. A functional working moisture barrier/retarder under the existing slab must be in place to use this product. Always follow the manufacturer guidelines for flooring moisture limitations. This product is not for use with moisture sensitive flooring. TUFFPLANK/IB-Supply is not responsible for the misuse of this product. This Technical Data sheet and the information conveyed herein supersede all previous versions. TUFFTAK and TUFFPLANK are registered trademarks of IB-Supply.

FLOORCOVERING

Luxury vinyl plank, sheet & tile

TROWEL RECOMMENDATION

1/16" x 1/32" x 1/32" U- notch

COVERAGE

220-260 square feet per gallon

1/16" x 1/32" x 1/32"

IMPORTANT: Use the specified trowel, and replace the trowel blade when worn to ensure proper spread rate.

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